

快速光学图像测量仪



只需按一键

瞬间完成所有测量





快速光学图像测量仪

XINTIAN,作为中国一键式测量技术的倡导者,取消了传统XY坐标台运动式测量方式,开创了快速测量的新理念。通过将远心成像与智能图像处理软件的完美结合,任何繁琐的测量任务,都变得无比简单。只需把工件放置载物台,然后轻轻按一键,工件所有尺寸瞬间完成。

XINTIAN, as a one-click measurement of China's advocate, cancelled the traditional x, y coordinates movement type measuring way, started the new idea of rapid measurement. By moving the telecentric imaging and the perfect combination of intelligent image processing software, any complicated measurement tasks, have become extremely simple. Simply place your artifact object stage, and then gently press a key, instantaneous artifacts all sizes.

测量就这么简单



批量测量,只需两步

• 设置好工件需要测量的项目与公差,保存

● 连续放置工件,按一键即完成所有项目测量

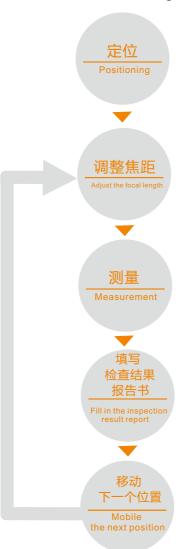
Set up the workpiece to be measured in the project and tolerance, to save

SHORTEN THE MEASUREMENT TIME

放置后仅需按一键 即可瞬间完成所有测量

传统测量工具

The Traditional Measuring Tool



每个测量位置都需要花时间测量

开始测量时需要先确定测量对象的位置,然后 移动坐标台来进行测量,因为每个位置的测量 时间相应较长。如果需要调整焦距,则测量时 间更长。

Start measuring when need to determine the position of the measured object, and then moving coordinate machine to measure, because each measurement time is longer than the corresponding position. if need to adjust the focallength, the measurement time is longer.

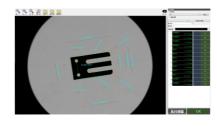
瞬间完成所有测 one-shot vision gauge

快速光学图像测量仪

One-click Measuring Instrument







瞬间测量所有尺寸

瞬间完成所有测量

将测量对象放在载物台上,对位置没有要求, 可随意放置。然后按一键即可瞬间完成所有测 量。任何操作人员均能在极短时间内轻松测 量。

Will measure the object in the coordinate on the stage, press the button, can automatically adjust the position and direction. After leaving only press a key to all instantaneous measurement. ALL operators can be easily measured in a very short time.

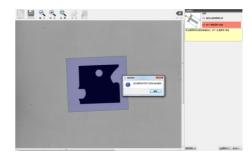
快速光学图像测量仪特点 Akey to measuring instrument characteristics

大视野整体成像,一键测量

Wide Field Imaging A Key Measurement

影像测量仪,工具显微镜,投影仪等由于视野较窄,在测量和设置时难以掌握下一个测量位置,还必须边移坐标台,边逐个位置进行测量,极其耗时。快速光学图像测量仪最大成像范围达250mm,此范围以内的工件可整体成像按一键即可一性次测完所有尺寸,瞬间完成测量任务。

Image measuring instrument, tool microscope, projector and so on due to a narrow vision, difficult to grasp the next when measuring and setting up the measuring position, must also move coordinates, edge position is measured individually, extremely time-consuming. A key instrument for measuring the biggest imaging range up to 250mm, this within the scope of workpiece can be overall image according to the size of a key can all one-time test, instantaneous measurement task



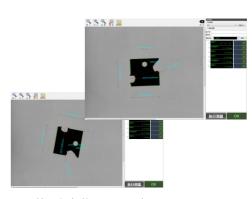
● 注册图样,图像自动配准,自动识别同类工件

无需夹具定位工件,可任意摆放

Without Fixture Locating Workpiece, Can Be Arbitrary

精确的自动配准算法,只需第一次注册了工件图样,即可在任意位置,任意角度摆放工件,配准算法均可锁定工件的位置,而不像传统测量仪器,每一次测量都需要夹具定位。

Precise automatic registration algorithm, only need to register, for the first time the workpiece pattern, can be in any position, the workpiece is put at any Angel, registration algorithm can lock the position of the workpiece, rather than the traditional measuring instruments, need every measuring fixture positioning.



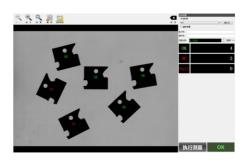
● 可放置任务位置,无需夹具

一次性同时测量多个工件

Without Fixture Locating Workpiece, Can Be Arbitrary

可以一次性在载物台上摆放多个同类型的工件,对摆放位置和 角度同样无任何要求。软件对每个工件位置进行锁定,一次性 同时测量,大大提高了测量效率。

Multiple of the same type can be one-times is put on the slide table artifacts, to put the position and Angel also without any request. Software to lock the position of each artifact, one-time measurement at the same time, greatly improving the efficiency of the measurement.

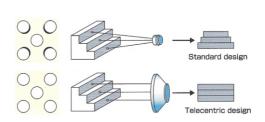


● 多个工件同时测量,瞬间完成

超大景深,无需调焦

Large Depth Of Field, No Need To Focus

Maximum depth of up to 300mm, is currently the industry's largest depth of field, as long as the workpiece to be measured within the scope of the depth of field, without any focusing up and down the workpiece can be clear imaging.



在远心光学系统中,调焦的过程不会引起放大率的变化。而且在整个工作距离内光学系统的放大率是不会发生变化的。因此物体的移动不会改变放大率。所有这种光学系统适用于高精度测量物体的场合。

核心技术保证精度 With the core technology to ensure accuracy

顶级远心光学系统,图像趋于零畸变

Top Telecentric Optical System, Image Tends To Zero Distortion

采用全球最高水准的双远心镜头,每一枚镜头的畸变系数(径向与梯形),远心度,放大倍率和分辨率都经严苛的实验程序与精密光学检测,再与干万级像素传感器相配,真正发挥远心的优势,成像几乎无畸变。

Adopt the world's highest level double telecentric lens, each lens distortion coefficient(radial and trapezoidal), far from heart, magnification and resolution are through rigorous laboratory procedures and precision optical detection, again with high pixels small pixel sensor suitable, real play to the advantages of far heart, almost no distortion.

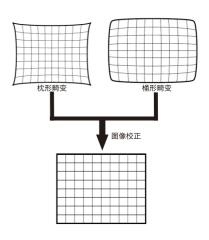


图像校正算法,精益求精

Image Correction Algorithm Strives For Perfection

虽然远心镜头的畸变系数极低,但由于视野较大,特别是视野边缘处,如常见的桶形和枕形畸变均会对测量精度存在细微的影响,我们采用高精度的棋盘格标定板,只需拍摄几张棋盘格标定板的图片,通过图像校正算法,即可校正镜头畸变和光学系统对位误差与光线不匀称带来的误差。

Although telecentric lens distortion coefficient is very low, but due to large field of vision, especially vision edges, such as common bucket and pincushion distortion will be have sublte influence on the accuracy of measurement, we adopt high precision checkerboard calibration board, through the image correction algorithm, can correct lens distortion and the optical system error registration error and uneven light.

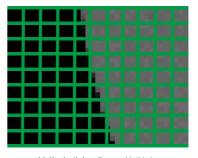


亚像素图像处理算法,每像素切割100份以上

Subpixel image processing algorithms, Each Pixel Cutting More Than 100

顶级远心光学系统+校正算法,确保了视野范围任何位置像素大小的一致性,但由于像素较大,以单个像素作为测量单位,在边缘处容易产生误差,我们采用了全新的亚像图像处理算法,每个像素细化切割到100份以上,确保高精度的边缘检测。

Top telecentric optical system +correction algorithm, ensure the consistency of visual filed any position pixel size, but due to large pixel, to a single pixel as a unit of measure, the edge prone error, we have adopted new like image processing algorithms, each pixel thinning cut to 100 above, to ensure the high precision of edge detection.



单像素分切成100份以上 精确度超过0.01像素

超强的去毛边功能

Super Deflashing Function

对于有毛边或缺陷的被测工件,极易因毛边或缺陷,图像边缘凹凸不平,导致寻边不准而造成测量误差,可以通过设置上下阈值还原最真实的边缘,消除毛边或缺陷的影响。

Although telecentric lens distortion coefficient is very low, but due to large field of vision, especially vision edges, such as common bucket and pincushion distortion will be to have subtle influence on the accuracy of measurement, we adopt high precision checkerboard calibration board, need to take picture of a couple of checkerboard calibration board, through the image correction algorithm, can correct lens distortion and the optical system error registration error and unvern light.



不会因为有毛边而造成寻边误差

功能介绍 Function introduced

向导式操作,3分钟便可学会操作

The Wizard Type Operation, 3 Minutes Can Learn To Operate

区别于传统的影像仪,工具显微镜等测量仪器,测量前需校正,测量时需要移动XY坐标台,操作复杂,繁琐。快速光学图像测量仪,无任何繁锁步骤,只需按向导,任何人可3分钟掌握。

Top telecentric optical system + correction algorithm, ensure the consistency of visual field any position pixel size, but due to large pixel, to a single pixel as a unit of measure, the edge prone to error, we have adopted new like image processing algorithms, each pixel thinning cut to 100 above, to ensure the high precision of edge detection.

多种测量工具,任意组合

A variety of measurement tools, any combination

包含有图像上实际存在的点,线,圆等基本图形工具,也可以通过基本图形组合得到虚拟的辅助图形。通过这些图形工具,可以组合出几乎所有的几何图形,轻松完成各种复杂的测量任务。

Contains images on real dot, line, circle and other basic graphical tools, can also through the basic graphic combination to get the virtual auxiliary graph. Through these graphical tools, can be combined out almost all of the geometry, complex measurement task easily.

SPC数据统计分析

Super Deflashing Function

内置SPC功能,可以在测量后读取指定的测量数据并可即时显示。并自动计算最大值,最小值,平均值,标准差,偏移值,Ca,Cp,Cpk等统计系数协助您完成报表编制。

The built-in function of SPC, can be read after measuring the specified measuring data and real-time display. And automatically calculate the maximum, minimum, average, standard deviation, the offset value, Ca, Cp and Cpk statistics such as coefficient of assist you to complete financial statements.

报表导出

The output report

测量结果可以实时以Excel格式导出,报告格式可以编辑。也可以把数据直接导出到指定的Excel。

The measurement results can be exported in real time in Excel format, and the report format can be edited. You can also export data directly to the specified Excel.

CAD图纸导入

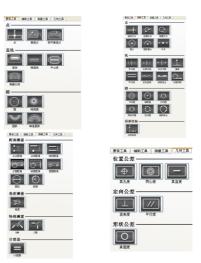
CAD drawing import

对于形状较复杂的工件,可以导入CAD图纸,以实物和 CAD比对的方式,判断工件是否合格。同时也可以简化手动 规划编程的过程。

For the workpiece with complex shape, CAD drawings can be imported to judge whether the workpiece is qualified by comparing the physical object with CAD. It also simplifies the manual programming process.



导航界面



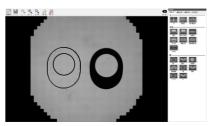
测量工具



统计分析

XXX公司									
产品编号				送检数量					
时间	批次号	操作员	状态	外径1	外径2	外径3			
				标准值: 19.980 19.880~20.080	标准值: 21.600 21.500~21.400	标准值: 20.110 20.010 20.210			
2018. 08. 30 16:01:59	1473	工号01	OK	19. 9816	21.606	20. 1127			
2018. 08. 30 16:02:22	1473	工号02	OK	19. 9798	21. 6044	20. 1129			
2018. 08. 30 16:02:36	1473	工号03	OK	19.9807	21. 6048	20. 1143			
2018. 08. 30 16:02:49	1473	工号04	NG	19. 9809	21. 6069	20, 2135			
检验结论					主管签字				

结果导出

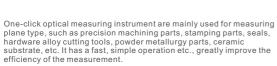


CAD比对

标准机型 Standard Model

立式XVG系列

立式XVG系列主要用于测量平 面式产品,如精密机加件,冲 压件,密封件,硬件合金刀 具,粉末冶金件,陶瓷基片 等。它具有速度快,操作简单 等特点,极大的提高了测量效 率。





型믁	立式XTG系列										
	XVG10030(双视野)		XVG60	XVG100	XVG150	XVG200	XVG3020	XVG4030			
测量范围(mm)	100X80	30X20	60X45	100X80	150X100	200X200	300X200(拼接) 100X80(单视野)	400X300(拼接) 100X80(单视野)			
测量精度 (μm)	±5	±1	±3	±5	±5	±5	±(5+0.02L)	±(5+0.02L)			
重复精度(μm)	±1	±0.3	±1	±1	±1.5	±2	±(1+0.02L)	±(1+0.02L)			
景深(mm)	30	3	30	80	100	100	80	80			
图像传感器	2000万像素										
照明系统	LED平行光源(标配)/表面多角度LED环形光源(选配)/表面LED同轴光源(选配)										
软件	XOVG图像测量软										
尺寸(长,宽,高,cm)	25X45X80 25X45X70			90X75X185							
工作环境	温度5~35°C,湿度20~80%(无凝结)										
保修期	一年										

L 为座标台移动量(mm)

选配件 Accessories







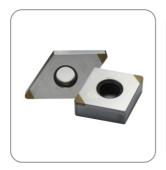
环形光源

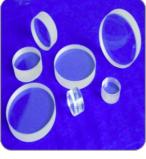


脚踏开关

行业应用Product Feature

● 模具及精密机械行业 |









数控刀片

玻璃冷加工件

冲压件

粉末冶金

● 电子制造行业 □





● 汽车制造行业





触摸屏

连接器

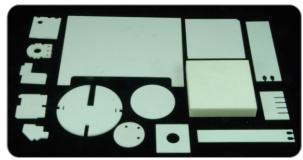
精密机加件

密封圈

● 特殊材料行业







陶瓷基片

标准机型 Standard Model

卧式XTG系列

卧式XTG系列的功能与立式XVG的功能基本保持一致,但 由于结构的不同,所以在某些应用场合,卧式的优势更 突出。

特别适用于圆柱,圆锥类的易竖着放置,不易平着放置 的旋转曲面物体测量,如螺栓,精密微型轴,气门导管, 喷油喷嘴,火花塞,测量该类物体直接竖着放置载物台即 可测量,如果是用立式的测量,不宜水平放置,需要有工 装夹具定位,既耗人耗时,又影响测量精度。

载物台较宽,工件左右放置均可以,不影响测量精度。

A key measuring instrument and a key to vertical horizontal measurement instrument is basically the same on the function, because of the different structure, so in some applications, the advantage of horizontal even more prominent.



型号	卧式XTG系列								
至与	XTG10030(双视野)		XTG50	XTG90	XTG100	XTG150	XTG200		
测量范围(mm)	100X80	30X20	50X30	90X60	100X80	150X100	200X130		
测量精度(μm)	±5	±0.5	±1	±2	±3	±5	±5		
重复精度(μm)	±1	±0.3	±0.5	±0.7	±1	±1.5	±2		
景深 (mm)	30	3	30	50	80	100	100		
图像传感器	20007	「像素	10007	万像素	2000万像素				
照明系统	LED平行光源								
软件	XOVG图像测量软								
外形尺寸 (长,宽,高,cm)	80X21X37		70X15X25	125X75X112		190X75X112			
工作环境	温度5~35°C,湿度20~80%(无凝结)								
保修期	一年								
L 为座标台移动量(mm)	IL								

L为座标台移动量(mm)

选配件 Accessories



旋转平台



脚踏开关

- 1. Especially suitable for cylindrical class easy to vertical placement, not easy to flat lying object measurement, such as bolts, valve guide, oil injection nozzle, spark plugs, etc., to measure the object with placed object stage can be measured directly, if it is a key instrument in vertical, flat lying is not level, must establish the corresponding fixture, jig itself exists error, each must be measured in jig stuck being measured, so that people time-consuming, and affect measurement accuracy.

 2. The object stage is wide, placed around all can, do not affect the accuracy
- of measurement.

 3. Can place, multilayer analyte put more, do not waste.

行业应用Product Feature

● 汽车制造行业 |



火花塞



喷油嘴



轴类件

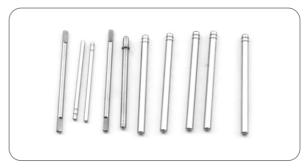


气门导管

● 模具及精密机械行业



紧固件



微型轴



顶针



五金件





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